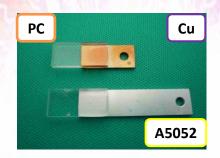
ELEBON®

Energization Hating Bonding Tightly bond resin and metal!













Insert molding

Directly bond the shaped parts

- Bonding time is short (several seconds to several tens of seconds)
- Achieves high strength, high-precision and high efficiency.

Materials to be bonded	
Resin	PPS, PBT, PA6, ABS, PEEK, LCP, etc.
Metal	Aluminum, Copper, Stainless steel, etc.



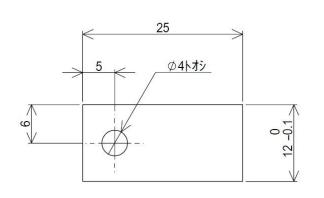
ELESON Energization Heating Bonding

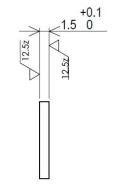
Introduction of bonding experiment between resin and metal ~

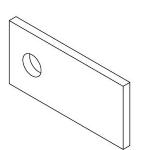
Trial Bonding Package

Standard test piece

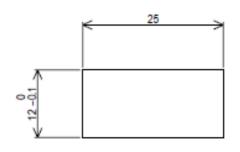
Specification of metal test piece

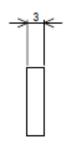






Specification of resin test piece





Note

- 1) Should be no burrs on edge part
- 2) Should be no deformation and warpage
- 3) Should be no serious trace and damage by hit on entire circumstance.
- This is a guide of the bonding experiment for users who have a need to bond resin and metal and are investigating whether the energizing heating bonding method can be applied or not.
- For the first time customers, we have prepared a trial bonding package that can be manufactured as a prototype using a standard test piece including metal surface treatment.
- When making the prototype in other shape than the test piece, jig manufacturing cost will be required separately.



ECO-9

DEVELOPMENT **ECO-A CO. LTD. =** 302-0127

Ibaraki-ken, Moriya-shi, Matsugaoka, 1-18-3

TEL: 0297-44-9247 FAX: 0297-44-9248